



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4634-045

Job Sheet 167036-J



Part No: D4634-045

Job Qty: 1 pcs

Part Name: Aft, Center Ceiling Panel Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/23/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Era Helicopters LLC (CERAH01)

PO Box 79459, Attn: Accounts Payable Houston, TX, 77279-9459 USA ph:(337) 478-6131

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Small Fab	D. M. L 17-12-27
100	Small Fab	1 pcs		11/16/17	0.00	0.00	Small Fab	D. M. L 17-12-27
110	Small Fab	1 pcs		11/17/17	0.00	1.00	Small Fab	D. M. L 17-12-27
120	QC	1 pcs		11/17/17	0.00	0.00	QC5	17.12.29
130	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3	
140	QC	1 pcs		11/17/17	0.00	0.00	QC21	

Part Op 110 - ***BEFORE INTALLING D4728-055, APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGHT OF PART
Descriptions: ON EANCH SIDE OF LIGHT, LET DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH : _____ 1-
Assemble as per Dwg D4634-045 2- install No Smoking & seat belt symbols 3- Install led lights 4- Install Air valves
5-Install Wiring Harness

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	2351-20-27-C3C 5023084	1	38	0	0
	50-009-2 5023085	1	47	0	0
	D4634-145 5026084	1	0	0	0
	D4646-1 5023083	2	25	0	0
	D4652-3 5023079	2	0	0	0
	D4652-5 5023076	2	11	0	0
	D4728-049 5023086	1	12	0	0
	D4728-055 5024308	1	6	0	0
	PLT1.5M-M 5023071	10	2,578	0	0

Part Specifications

Specifications could not be found.

Plex 10/23/17 12:52 PM dart.poulin.mario

DART
AEROSPACE
S027073

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Aft, Center Ceiling Panel Assembly

PART NO: D4634 – 045

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/27/17

Job No: 167036 – J

BIRK AEROSYSTEMS, CORP.
MN8005-1 REV. 1
Lot #: 171402 MFG: 1746
MADE IN U.S.A.